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Our ATSG 6L80 Technical Manual contains procedures necessary to diagnose, overhaul and/or repair the new 6L80 (6 Speed) transmission from General Motors.

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ATSG 6L80 6L80E Technical Manual is necessary to diagnose, overhaul and/or repair the new 6L80 (6 Speed) transmission. GM THM 6L80 6L80E Transmissions are found in many domestic GM vehicles. This specific technical manual covers assembly, disassembly, diagnosis, troubleshooting, electronic controls and operation for the 6L80 6L80E.

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ATSG Year Make Model to trans type lookup Enter Vehicle Information: ... 6L80 6L80/85E 6L80E 6L80E/85E 6L90 6L90E 6R140W 6R60 6R60W 6R75/6R80 6R75W 6R80 6spd. Dual Clutch 6T30 6T40 6T40 / 45 6T45 6T50 6T70 6T75 7 spd multi clutch 7 spd. DCT 7 spd. SMG 70-40LE 72-41LE 722.1 722.3 722.4

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Manual Shaft Pin Update 6L50 6L80 6L90 Length changed 5mm (.19"), taper changed 2.5mm (.09") ... Note: Will back service previous model years 6L80 - UPDATE . 6L80/6L90 2009 and earlier 242457520 6L80/6L90 2010 and later with updated valve bodies 24261077 .

6L50-6L80-6L90 Updates and Product Issues

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