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3233F390 3833F390  
DONN9A543K FORD  
201 CU IN 4000  
TRACTOR 3233F380  
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175 CU IN 3000  
TRACTOR 3233F661  
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158 CU IN 7A/2000  
TRACTOR 3249F771  
3849F771  
D3NN9A543L FORD  
5000 ...

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## **Injection Pumps, DPA LUCAS CAV type**

...

pump flange and gear housing. NOTE: 1 mm of rotation past the timing mark will advance or retard (depending on direction of rotation) the pump timing by 1 degree. The Lucas CAV DPA, DPS, Delphi DP210, Stanadyne DB4, and the Bosch® VE fuel injection pumps all have a provision for

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locking the pump shaft  
at a position  
corresponding to top  
dead center

**At the point of  
injection, the  
keyway of the shaft  
will ...**

Watch Jack rebuild his  
Lucas DPA Fuel Injector  
Pump. This is the first  
step of his Ford 550  
Back-Hoe rebuild  
project. ... Lucas CAV  
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wires with the  
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Single phase wiring  
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phase PUMP M1 U V W  
3 3W AC 230V R S T 3  
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INJECTORS TANK  
Typical fuel system  
with lift pump FILTER  
BACK LEAKAGE PIPE

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housed in the pump

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end plate, allows excess fuel to be by-passed back to the suction side of the transfer pump. The pressure regulating valve, in addition to regulating the pressure of the fuel from the transfer pump, also provides a means of by-passing the transfer pump when priming the injection pump. Referring to Fig. Ca.3, it

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1 6.1.2 Pump output  
measurement 1 6.1.3

Number of injection  
shots 1 6.1.4

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Drive system 2

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Diesel Fuel Injection  
Pump 013136EPG.

Lucas Diesel Fuel  
Injection Pump. Liquid  
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range. Must be non-  
negative and less than  
the size of the  
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