

Victor 1640 Lathe Manual

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Victor 1640 Lathe Manual

This lathe manual contains information about the lathe specifications, lifting and installation, proper operating instructions, and the feedrate and threading plate charts. The manual also has instructions on performing maintenance on adjustments, including adjusting the spindle bearings, and a trouble shooting guide.

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CHAPTER 1 MACHINE SPECIFICATIONS MODEL TML—1640 | TML—1660 Height of centers 205mm (8.07") Swing over bed 0410mm (16.14") Swing in gap 0583mm (22.95") Capacity Swing over cross slide 0264mm (10.39") Distance between centers 1000mm (40") 1500mm (60") Width of bed 260mm (10.236") Gap width in front of faceplate 135mm (5.31") 225mm (8.85") Spindle nose • Internal taper DI ...

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VICTOR 1640 ENGINE LATHE

Here are the pertinent pages from the manual. And yeah, the lever numbers in the example settings don't match the numbers in the diagram. It is a very nice, accurate and well built piece of iron. The shortcomings are the documentation and the electrical wiring, which had a lot of labeling errors in mine. These manual pages should make it clear ...

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